

UNNAT[®]

JAINSON[®]
SINCE 1959

Shasons[®]

Chucks & Accessories



PRICE LIST

No. JPRC / 52 Dt 15-02-2026

1

3-Jaw Semi Steel Self Centering Chucks

Size	BORE/ I. D in mm	UNNAT Heavy Duty
80 mm	19	9,000
100 mm	23	9,000
125 mm	32	9,000
160 mm	42	9,450
200 mm	55	12,690
250 mm	76	17,110
315 mm	103	26,640
400 mm	153	52,200
500 mm	205	1,00,800
630 mm	275	1,60,200

New

New

New

These are heavy duty self centering chucks used to grip machined and un-machined round jobs, popular for their accuracy and long life.



Standard Accessories :

Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.

2

4-Jaw Semi Steel Self Centering Chucks

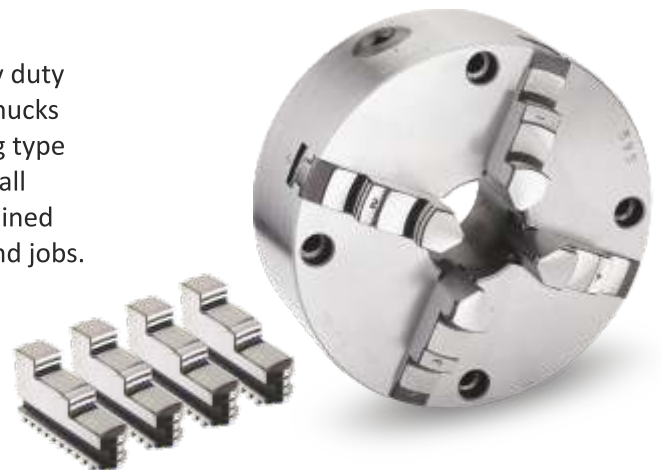
Size	BORE/ I. D in mm	UNNAT Heavy Duty
80 mm	19	9,900
100 mm	23	9,900
125 mm	32	9,900
160 mm	42	10,980
200 mm	55	14,670
250 mm	76	19,620
315 mm	103	28,710
400 mm	153	58,500
500 mm	205	1,09,800
630 mm	275	1,79,100

New

New

New

These are heavy duty self centering chucks used to grip ring type jobs with less wall thickness, machined square and round jobs.



Standard Accessories :

Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.

3

3-Jaw Soft Jaw Self Centering Chucks

Size	BORE/ I. D in mm	UNNAT Heavy Duty
160 mm	42	12,600
200 mm	55	16,650
250 mm	76	22,500
315 mm	103	33,300
400 mm	153	63,360
500 mm	205	1,17,990
630 mm	275	1,93,500

New

New

New

These are heavy duty self centering chucks used to grip ring type jobs with less wall thickness, machined square and round jobs.



Standard Accessories :

Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.

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Shasons® Independent Chucks



Shasons Chuck bodies are made of Grade 20 casting & are designed to give maximum rigidity with minimum weight & overhang. Screws & Locks are made of alloy steel & are interchangeable.



Standard Accessories : Key/Handle, Mounting Bolts
* SG Iron & Special Chucks on Request

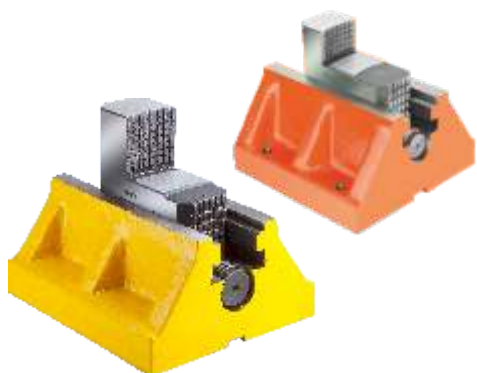
Size	BORE/ I. D in mm	SHASONS
150 mm	40	8,460
100 mm	25	8,460
160 mm	45	8,460
200 mm	50	9,090
250 mm	60	11,160
305 mm	75	15,300
350 mm	85	18,630
400 mm	100	26,920
450 mm	100	31,230
510 mm	127	45,450
610 mm	150	64,800
760 mm	Price On Request	
900 mm	Price On Request	

Big Bore Chucks

350 mm	Bore Dia 127mm	P.C.D 196mm	20,520
400 mm	Bore Dia 127mm	P.C.D 171.4mm	27,900
400 mm	Bore Dia 150mm	P.C.D 240mm	30,510
450 mm	Bore Dia 127mm	P.C.D 171.4mm	32,760
450 mm	Bore Dia 150mm	P.C.D 240mm	35,100
510 mm	Bore Dia 178mm	P.C.D 230mm	51,840
510 mm	Bore Dia 200mm	P.C.D 330mm	57,330
510 mm	Bore Dia 250mm	P.C.D 330mm	62,910
610 mm	Bore Dia 178mm	P.C.D 230mm	71,010
610 mm	Bore Dia 200mm	P.C.D 330mm	76,500
610 mm	Bore Dia 250mm	P.C.D 330mm	82,080

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Shasons® Face Plate Jaws



Face Plate Jaws are suitable for gripping heavy jobs on vertical turning lathes, boring mills, milling machines & VMC's. By using multiple Face Jaws on the plate, one can make a variable diameter chuck starting from 510mm to any desired size depending on the base plate diameter on which these are fitted.

New

Size	Shasons Rigid Grip - Heavy Duty Face plate Jaws	
S - 90	per pc.	9,990
S - 150	per pc.	14,400
S - 200	per pc.	15,300
D - 150	per pc.	15,930
D - 200	per pc.	16,200
D - 250	per pc.	23,400
D - 305	per pc.	34,200
D - 350 SG Iron	per pc.	Price on Request
D - 400 SG Iron	per pc.	Price on Request

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Standard Accessories : Key/Handle one each with set of 4 Jaws.

Shasons® 2-jaw Screw Operated Self Centering Chucks



Extra blocks can be fitted on 2 no. Jaws (Extended portion is soft) required shape can be given on fixed blocks for batch work and production work.

Standard Accessories :
Key/Handle, Mounting Bolts

Size		Size	
150 mm	9,000	350 mm	20,700
160 mm	9,000	400 mm	31,500
200 mm	9,000	450 mm	36,000
250 mm	11,700	510 mm	51,300
305 mm	16,200	610 mm	73,170

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3 & 4 Jaw Self Centering Chucks with forward set only

Size	BORE/ I. D in mm	UNNAT 3 JAWS - Heavy Duty	UNNAT 4 JAWS - Heavy Duty
160 mm	42	8,370	9,540
200 mm	55	11,340	12,870
250 mm	76	13,050	17,280
315 mm	103	19,440	25,470

These are heavy duty self centering chucks used to grip machined and un machined round jobs, popular for their accuracy and long life.



Standard Accessories : Only Forward Jaws (fitted), Key/Handle & Mounting Bolts.

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3 & 4 Jaw Self Centering chucks with big bore

Size	Bore Size	UNNAT 3 JAWS - Heavy Duty	UNNAT 4 JAWS - Heavy Duty
160 mm	51 mm	10,080	11,340
200 mm	70 mm	13,500	15,750
250 mm	90 mm	18,700	20,300
315 mm	127 mm	27,990	30,150
315 mm	6"	Price on Request	
400 mm	7"	Price on Request	
500 mm	9"	Price on Request	
630 mm	12"	Price on Request	

These chucks have larger bore and are suitable for holding bigger diameter jobs in standard chucks.



Standard Accessories : Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.

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6 Jaw Special Drill Point Grinder Chucks

Size	Bore Size	UNNAT Heavy Duty
100 mm	26 mm	11,700
110 mm	32 mm	11,700
125 mm	42 mm	11,700
135 mm	51 mm	11,700
150 mm	51 mm	11,700

These chucks are suitable for tool and cutter grinding machines to sharpen drills, end mill cutters etc.

Standard Accessories : Only Forward Jaws (fitted), Key/Handle & Mounting Bolts.



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3 Jaw Atam Crank Shaft Super Quality Chucks

Size	ATAM Crank Shaft Heavy Duty
200 mm	14,040

These precision chucks are specially designed to hold crankshafts. Gripping area of the jaws have serrations which provides rigid grip.

Standard Accessories : Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.



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3 & 4 Jaw Master Gripping Self Centering Chucks

Size	BORE/ I. D in mm	UNNAT Heavy Duty	UNNAT Heavy Duty
160 mm	42	13,500	16,200
200 mm	55	18,180	21,600
250 mm	76	24,300	29,700
315 mm	103	35,830	43,200
400 mm	153	66,330	72,000
500 mm	205	1,24,470	1,40,400
630 mm	275	1,99,900	2,19,600

New

New

New

These feature a two-piece jaw system: a fixed Master (Base) Jaw and a detachable Top Jaw. This allows you to reverse the hard jaws for internal or external gripping in minutes or swap them for soft jaws for precision finishing work.



Standard Accessories : Base Hard with Reversible Top Hard Jaw (fitted), Top Soft Jaws, Key/Handle & Mounting Bolts.

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6-Jaw Semi Steel Self Centering Chucks



These are heavy duty self centering chucks used to grip ring type jobs with less wall thickness, the job is not damaged as gripping force is divided into 6 jaws.



Size	BORE/ I. D in mm	UNNAT 6 Jaws- Heavy Duty
160 mm	42	16,380
200 mm	55	20,340
250 mm	76	31,500
315 mm	103	35,640
400 mm	153	65,430
500 mm	205	1,27,260
630 mm	275	2,00,070

Standard Accessories : Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.

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6 Jaw Soft Jaw Chucks



These are heavy duty self centering chucks with base hard top soft jaws. The top soft can be given required shape according to the job for better accuracy.

Size	BORE/ I. D in mm	UNNAT 6 Jaws- Heavy Duty
160 mm	42	16,920
200 mm	55	19,620
250 mm	76	28,710
315 mm	103	36,360

Standard Accessories: Base Hard Top Soft Jaws (fitted), Key/Handle & Mounting Bolts.

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3-Jaw Precision Semi Steel Self Centering Lathe Chucks

Size	BORE/ I. D in mm	ATAM Precision Chucks
160 mm	42	10,350
200 mm	55	13,950
250 mm	76	19,260
315 mm	103	29,070

These are precision chucks used to grip round jobs. Scroll and jaw threads are ground from both side for higher accuracy.



Standard Accessories : Forward Jaws (fitted), Reverse Jaws, Key/Handle & Mounting Bolts.

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4 Jaw Soft Jaw Self Centering Chucks

Size	BORE/ I. D in mm	UNNAT 4 Jaws - Heavy Duty
160 mm	42	15,210
200 mm	55	18,810
250 mm	76	27,000
315 mm	103	39,600
400 mm	153	69,750
500 mm	205	1,39,500
630 mm	275	2,18,700

These are heavy duty self centering chucks with base hard top soft jaws. The top soft can be given required shape according to the job for better accuracy.



Standard Accessories : Base Hard Top Soft Jaws (fitted), Forward Jaws, Reverse Jaws, Key/Handle & Mounting Bolts.

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JSC Double Slot Independent Dog Chucks

Size	BORE/ I. D in mm	Price
20"	5-1/4"	39,600
24"	6-1/2"	56,340
30"	9-1/2"	94,500
36"	10-1/2"	1,29,600

Special Sizes

22"
26"
28"
32"
42"
48"

Prices
on
Request

These Double Slot 4-jaws Independent chucks are suitable to grip heavy jobs.



Standard Accessories : Key/Handle, Mounting Bolts

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Spares for Self Centering Chucks



	80, 100 & 125	160	200	250	315	400	500	610
3 Jaws (Forward/Reverse)	1,850	2,180	2,630	3,500	5,050	6,300	17,010	17,010
4 Jaws (Forward/Reverse)	2,520	2,890	3,640	4,710	6,580	8,400	22,680	22,680
3 Jaws Base Hard Top Soft Jaws	-	3,550	4,310	6,210	8,580	13,160	31,150	31,150
4 Jaws Base Hard Top Soft Jaws	-	4,740	5,460	8,030	11,330	15,000	42,000	42,000
3 Jaws Base Hard only	-	2,200	2,620	3,850	5,690	8,770	24,000	24,000
4 Jaws Base Hard only	-	3,180	3,880	5,340	7,560	11,000	18,000	18,000
3 Jaws Top Soft only	-	1,030	1,330	1,900	2,860	4,390	10,125	10,125
4 Jaws Top Soft only	-	1,560	1,910	2,670	3,730	5,850	13,500	13,500
3 Jaws Soft Blank	-	1,690	2,130	2,700	3,740	4,590	12,600	12,600
4 Jaws Soft Blank	-	2,380	3,190	4,290	5,090	6,120	16,800	16,800
Scroll	3,400	3,630	4,460	6,600	9,260	11,900	19,700	34,290
Operating Key	230	300	350	430	570	730	880	1100
Pinion	450	450	570	760	880	1100	1550	2400
3 Jaws Top Hard Only	-	2790	3600	4700	5800	6800	18,800	27,900
4 Jaws Top Hard Only	-	3720	4800	6270	7730	9070	25,070	37,200
3 Jaws Top Soft Only	-	1400	1800	2500	3650	5100	8800	15,000
4 Jaws Top Soft Only	-	1870	2400	3330	4870	6800	11,730	20,000
3 Jaws Base Hard	-	2950	3960	4900	6100	7100	19,250	27,990
4 Jaws Base Hard	-	3940	5280	6530	9130	9470	25,660	37,320

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Spares for Shasons Independent Chucks



	100 / 150	160	200	250	305	350	400	450	510	610
Set of Jaws	3,640	3,990	4,500	4,770	6,870	7,570	10,200	11,000	16,020	23,140
Screws	385	410	430	470	640	715	870	1,000	1,280	1,950
Lock	240	290	330	330	400	400	460	460	650	790
Handle	330	350	350	460	570	660	820	880	1400	1830

Back Plates for HMT, Kirloskar, PSG, CNC & other Lathes

	Spindle Nose	To Suit HMT & Kirloskar Lathe	Size		Back Plate for Self Centering Chucks		Size		Back Plate for Independent (Dog) Chucks	
					Cast Iron	Steel			Cast Iron	Steel
	A2-4	Turn Master 35 (Kirloskar) EP-380 (Kirloskar)	160mm		3,860	4,830	200mm		4,450	5,560
			200mm		4,580	5,730	250mm		5,400	6,750
	A2-5/ A2-6	Rocio-180/200, Smart Turn, Turn Master 40-45 (Kirloskar) NH-22-26, NL-22-26 (HMT) LT-20, LML-20, L-22 tP (HMT) Vikram, A-24 UP (HMT)	200mm		5,140	6,430	250mm		6,470	8,090
			250mm		5,350	6,690	305mm		7,100	8,880
			315mm		6,580	8,230	400mm		8,380	10,480
	A2-8	Turn Master 50 (Kirloskar) NH-32 (HMT)	200mm		5,510	6,890	305mm		6,680	8,350
			250mm		6,040	7,550	350mm		6,680	8,350
			315mm		6,790	8,490	400mm		10,600	13,250
	A2-11	BECO HD 40-50	250mm		9,220	11,525	400mm		11,130	13,910
			315mm		10,290	12,860	450mm		11,130	13,910
	A2-15	BECO HD 500	Prices on Request							
	L1	LB-17-20-25, H-22-26 (HMT) PGS-124A	200mm		5,730	7,160	250mm		6,040	7,550
			250mm		6,180	7,730	305mm		6,890	8,610
			315mm		7,210	9,010	400mm		7,840	9,800
	D1-4	EP-1330-1550, 355, 3685 (Kirloskar) Turn Master-35, Nagmati	160mm		4,130	5,160	200mm		3,600	4,500
			200mm		5,620	7,030	250mm		4,980	6,230
	D1-5, DIN 5 - 55027/22, D1-6, DIN 6 - 55027/22	PINACHO SP 180, SP 200, Bayonet Type, Vikram (HMT) Turn Mas- ter-40/45 EP-1675, 400, 425 (Kirloskar) Rigiton 40	200mm		6,040	7,550	250mm		6,580	8,230
			250mm		7,000	8,750	305mm		7,210	9,010
			315mm		7,410	9,140	400mm		7,210	9,010
	D1-8, DIN 8 - 55027/22	B-32 (HMT) SB - CNC EP-1810, 450, 500 (Kirloskar) Turn Master-50, PSG 600/660, Bayonet Type	200mm		6,890	8,610	305mm		7,320	9,150
			250mm		7,100	8,880	350mm		7,420	9,280
			315mm		7,840	9,800	400mm		10,800	13,500
	D1-11	HMT L-45/50 EP-2210, 2215, 2615 (Kirlo- skar)	250mm		9,750	12,190	400mm		14,950	18,690
							450mm		14,950	18,690
			315mm		10,920	13,650	510mm		19,610	24,510
							610mm		23,320	29,150

Chucks With Back Plate for Bombay, MK 9C30 Herbert, Kirloskar EP 3225 and Steel Back Plates are Available on Request

Jainson Group of Industries

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This cancels all our previous Lists.

Prices are subject to change without notice.

Prices are F.O.R. Ludhiana. (Taxes as applicable)

Prices in Indian Rupees.

Enforced from 15-02-2026